# **Programmable Natural Convection Oven**

**Constant Temperature Ovens** 

## DVS402C/412C/602C/612C

Room temp. +5~260°C

±5°C (at 260°C)

99L (402C/412C) 162L (602C/612C

## Programmable standard ovens with easy to perform program settings



(Stand optional)

#### Easy to use and maintain

- Operation and functions Excellent temperature accuracy
- Equipped with a 6 pattern PID program controller with easy program settings (30 steps x 1, 15 steps x 2, 10 steps x 3)
- Simultaneous display of set constant and measured temperature
- Quick Auto stop, Auto Start / Stop operation
- Increased safety and self-diagnostic function
- With calibration offset function

#### Safety features

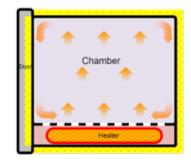
 Self diagnosis functions (Temp. sensor abnormal, Heater disconnection, Internal communication error, temperature input circuit abnormality, Automatic overheat prevention function, SSR-short), Overheat prevention, Electric leakage breaker with over current protection

#### **Specifications**

Model	DVS402C	DVS412C	DVS602C	DVS612C	
Circulation method	Natural convection	Natural convection			
Operating temp. range	Room temp.+5 to 260°C				
Temp. control accuracy	±1.0°C (at 260°C)				
Temp. distribution accuracy	±5.0°C (at 260°C)				
Max. temp. reaching time	~90 min. (Room temp. +5°C~260°C)				
Interior material	Stainless steel				
Exterior material	Cold rolled steel plate with melamine resin baking finish				
Heat insulating material	Glass wool				
Heater	Stainless pipe heater				
	1.2kW		1.36kW		
Observation window	250×280 mm Chemically strengthened glass x 3				
Cable hole	30 mm I.D.×1 pcs.(right side)				
Exhaust port	30 mm I.D.×2 pcs.(on top)				
Temp. controller	3 patterns program controller, PID control by microprocessor				
Temp. setting method	Operation menu key and Digital setting by ▲/▼ key				
Temp display method	Measurement temp. : Digital display by green LED				
	Setting temp. : Digital display by red LED				
Timer	1 min. to 99 Hrs. 59 min. and 100 Hrs. to 999 Hrs. 50 min.				
Operation function	Fixed temperature, Program, Auto start, Auto stop, Quick Auto-stop,				
Program mode	Program operation: 6 pattern, 30 steps (30 steps×1, 15 steps×2, 10 steps×3)				
Additional functions	Calibration off-set function, Key lock, Uninterruptible power for memory, Pattern repeat function				
Heater circuit control	SSR control				
Sensor	K-thermocouple				
Safety device	Self diagnosis functions (temp. sensor abnormal, Heater disconnection, SSR- short, Memory abnormal, Automatic overheating prevention), Overheat prevention, Electric leakage breaker with over current protection				
Internal dimensions (W×D×H)	450×490×450 mm		600×540×500 mm		
External dimensions (W×D×H)	560×601×820 mm		710×651×870 mm		
Internal capacity	99L		162L		
Shelf plate load	~15kg / pcs.				
Shelf rest step number / pitch	9 steps / 30mm		13 steps /30mm		
Power source 50/60Hz	AC115V 12A with plug	AC220V 6.5A no plug, round terminal	AC115V 13.5A with plug	AC220V 7.5A no plug, round terminal	
Weight	~48kg ~63kg				
Included accessories	Stainless steel, 2 pcs. shelf plate / 4 pcs. brackets				

#### **Method**

[Side view]

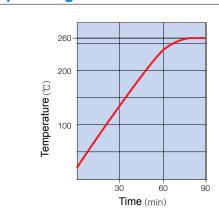


## Interior (DVS402C)



- Enhanced sealing function with heat resistant silicon rubber packing, ensuring stable performance.
- Stainless steel interior material, high corrosion resistance for easy cleaning.

## **Temp. Rising Curve**



#### Optional Items

Optional items				
Description	Product code			
Stand ON61	211856			
Stacking support				
OD40 for DVS402C/412C	212822			
OD60 for DVS602C/612C	212823			
Shelf (with support 2 pcs)				
For DVS402C/412C	212246			
For DVS602C/612C	212266			
*Cable Port				
25mm dia	281131			
50mm dia	281132			
*Temperature output terminal (4-20 mA)	281133			
*External alarm terminal/ time-up output terminal (choose either)	281134			
Wi-Fi network bridge	WBV4A			
Seismic mat	296902			

<sup>\*</sup> Please specify when ordering main unit.

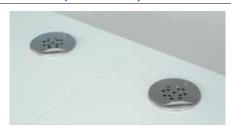
## **Control Panel**



## **Cable Port (Standard)**

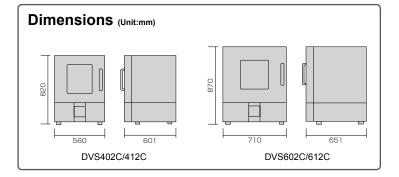


## **Exhaust Port (Standard)**



#### **Shelf Plate / Shelf Bracket**





- ▲ Attention Never use in flammable or explosive gas atmosphere.
  - •Never use explosive or flammable material.

• Caution: High temperature components.